



SAHYOG

**Strengthening Networks on Biomass Research and
Biowaste Conversion – Biotechnology for Europe – India
Integration
(FKZ 3710 93 109)**

Achim Raschka
nova-Institut GmbH



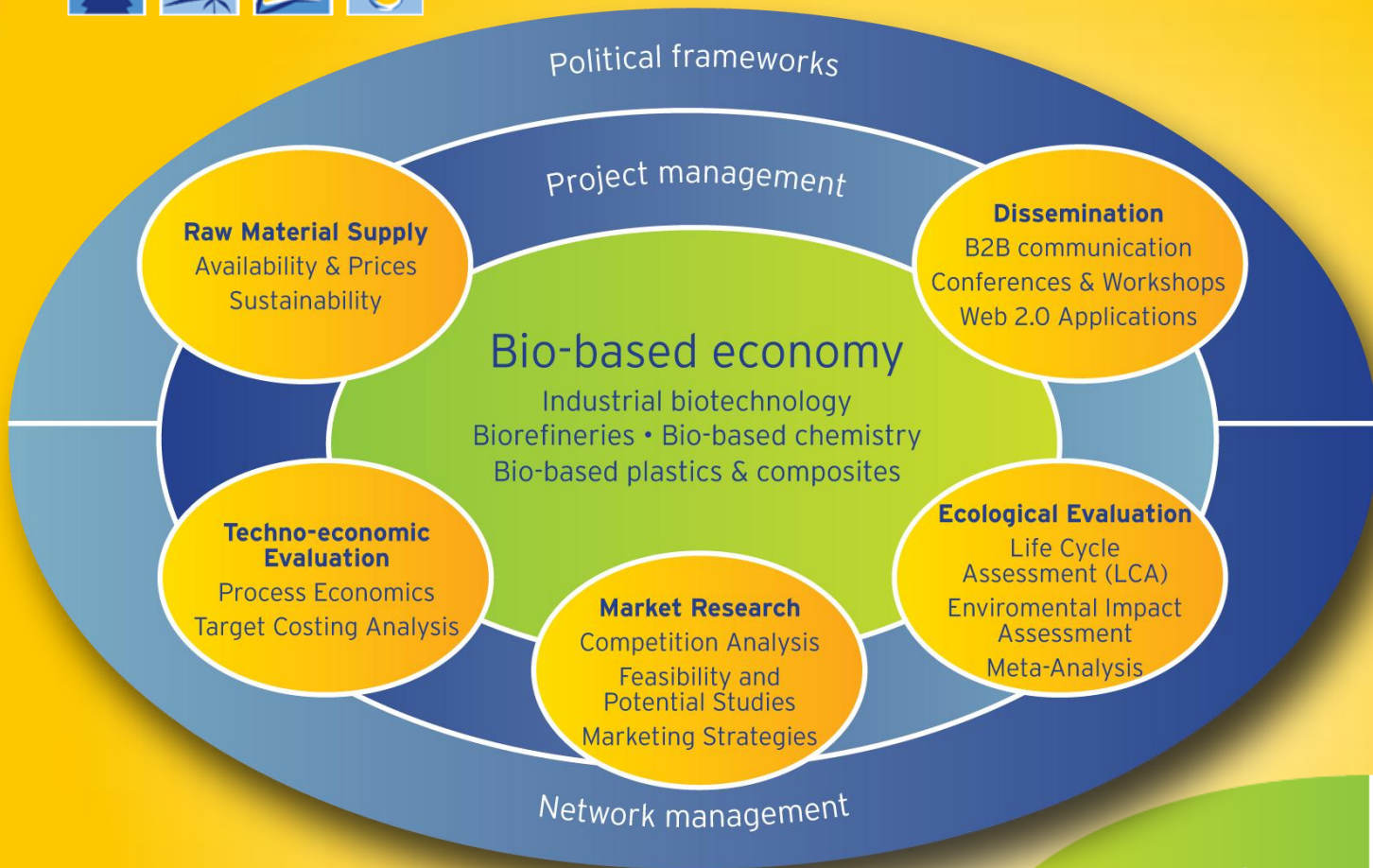
1st Expert's Meeting, 10 May 2012, Bruges (Belgium)



Bio-based Economy – Bio-based Chemistry and Materials



- Raw Material Supply
- Techno-economic Evaluation
- Market Research
- Ecological Assessments
- Dissemination
- Policy







www.bio-based.eu

iBIB²⁰¹¹

International Business Directory for Innovative Bio-based Plastics and Composites




 Published by nova-Institute GmbH and bioplastics MAGAZINE

iBIB²⁰¹¹

International Business Directory for Innovative Bio-based Plastics and Composites

Main index (for print version)

please choose only one of the options stated below

Suppliers

- Renewable Raw materials
- Bio-based Plastics
 - for disposable applications
 - for durable applications
- Elastomers / Natural Rubber
- Natural fibre reinforced plastics
- Wood Plastic Composites and other Cellulose-reinforced plastics
- Green Additives
- Other
- Engineering
- Associations / Institutes
- R&D and Consultants

Additional index (for online database)

multiple choice possible

Main index

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Application area

- Agriculture & Horticulture
- Automotive
- Building and Construction
- Consumer electronics and electronics
- Consumer goods
- Household articles and toys
- Packaging
- Personal hygiene
- Other

Renewable Raw Materials

- Base chemicals
- Building blocks
- Natural fibres
- Wood and other cellulosic material
- Other

Green additives

- Adhesive agents / Glues
- Anti yellowing
- Binder / Emulsifier
- Chain extenders
- Coatings / Lacquers / Finish
- Colours / Pigments
- Denesting aids
- Flame retardant
- Impact modifiers
- Plasticizer
- Processing aid
- Protection against biological infestation
- Stabilizers
- Other

Special Properties

- Antistatic
- Breathability
- Bio-degradable
- Flame retardant
- Food safe
- Insulating
- Odour free
- Thermostable (over 100 °C)
- Vibration- and sound-isolating
- Water resistant
- Other

Processing types

- Blow moulding
- Blown film extrusion
- Calendering
- Compression moulding
- Extrusion
- Film extrusion
- Injection moulding
- Prototype building
- Special processing
- Thermoforming
- Other

Products

- Precursor
- Semi-finished goods
- Finished goods
- After treatment
- Other

Plastic types

- Thermoplastics
 - Cellulose based
 - Polybutylene Adipate Terephthalate (bio-PBAT)
 - Polybutylene Succinate (PBS)
 - Polyethylene/ Polypropylene (PE/PP)
 - Polyhydroxyalkanoates (PHA)
 - Polylactic Acid (PLA)
 - Polyamides
 - Starch based
- Thermosets
 - Polyurethane (PU)
 - Epoxy
 - Other resins
- Foams
 - Thermoplastic foams
 - Thermoset foams
 - Particle foams
- Other

Research & Development and Consultants

- Biotechnology
- Chemical research
- Technical / Process-related research
- Life Cycle Assessment/ Sustainability Studies
- Market Research and Development/ Consultancy
- Publication

Company

Contact person

Street or POB

Postal code, city

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service:

[www.bio-
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new price
495,- €/year



Pictures (left to right): Teijin, Polyone, Staedtler, Propper, Biotex, Fujitsu, Werzalit

Bio-based News

The portal for bio-based economy,
bio-based plastics & composites and industrial biotechnology

Get a comprehensive overview about recent developments in the field of biomaterials and industrial biotechnology: fast – exclusive – solid – relevant

- online portal with daily news articles
- weekly newsletter
- supplier & stakeholder directory (more than 2,000 entries)
- data base with 10,000 news
- full text and index search

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- new investments
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- market data
- policy framework
- Research & Development

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www.bio-based.eu/news

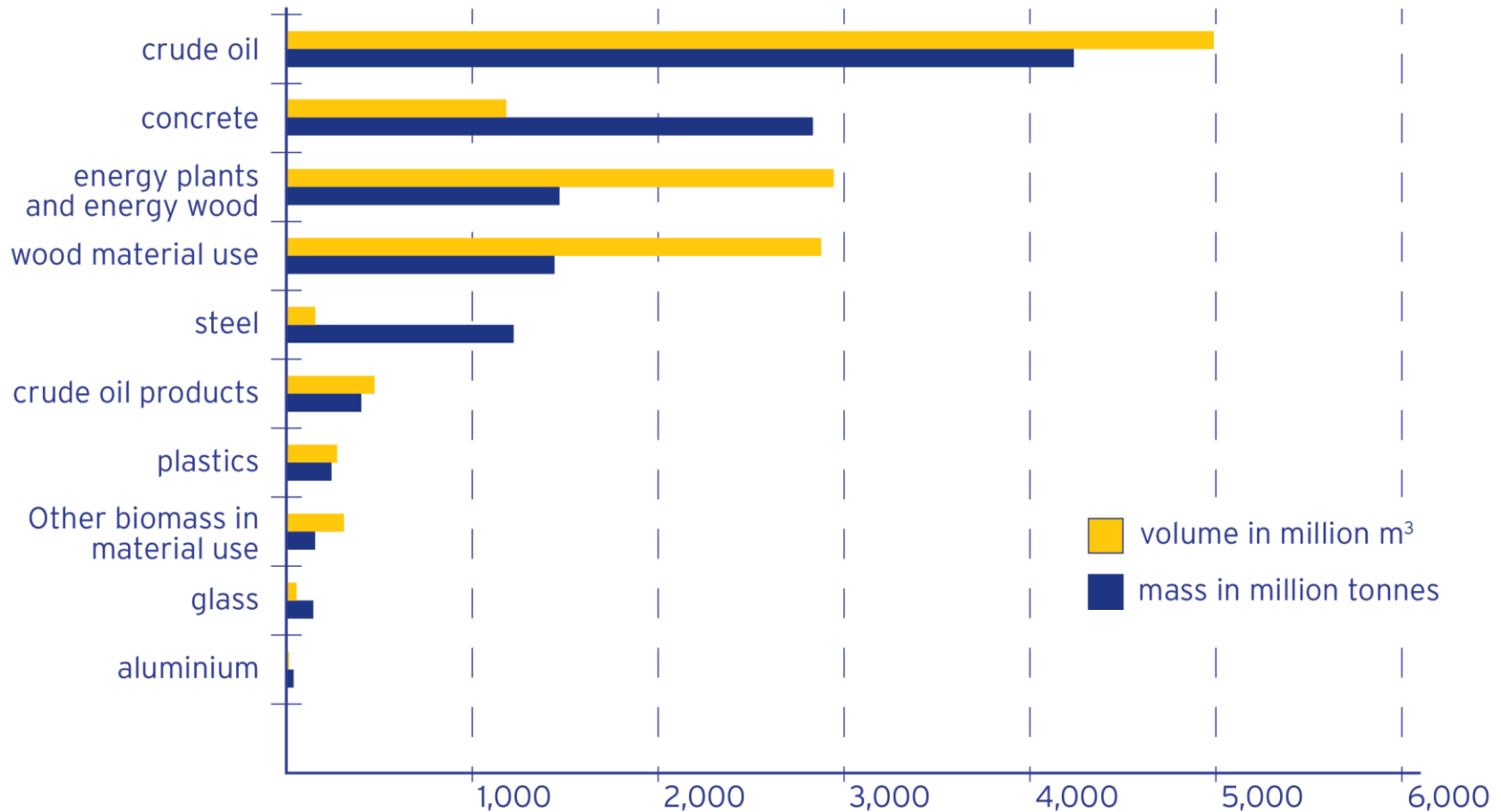
TYPICAL NEWS

- **NEW Clariant plans acquisition of Süd-Chemie AG** [2011-02-16]
Cooperation to focus on innovation and growth in emerging markets
- **NEW Clariant AG plant Erwerb der Süd-Chemie AG** [2011-02-16]
Zusammenarbeit soll Forschung in den Zukunftsmärkten Neue Materialien und Biotechnologie stärken
- **NEW Novozymes sucht zweites Standbein im Biobusiness** [2011-02-16]
Kauf der EMD-Agrosparte des Chemiekonzerns Merck KGaA erlaubt neue Wachstumsziele
- **NEW LANXESS steps up commitment to biobased raw materials** [2011-02-15]
10-year exclusive supply agreement with Gevo
- **NEW Coca-Cola says biodegradable packaging ,not a viable option'** [2011-02-15]
New report from Zenith International finds not all manufacturers to agree with



Feedstock for a Bio-based Economy Europe and worldwide

Relation of selected raw materials in material and energy use worldwide 2008





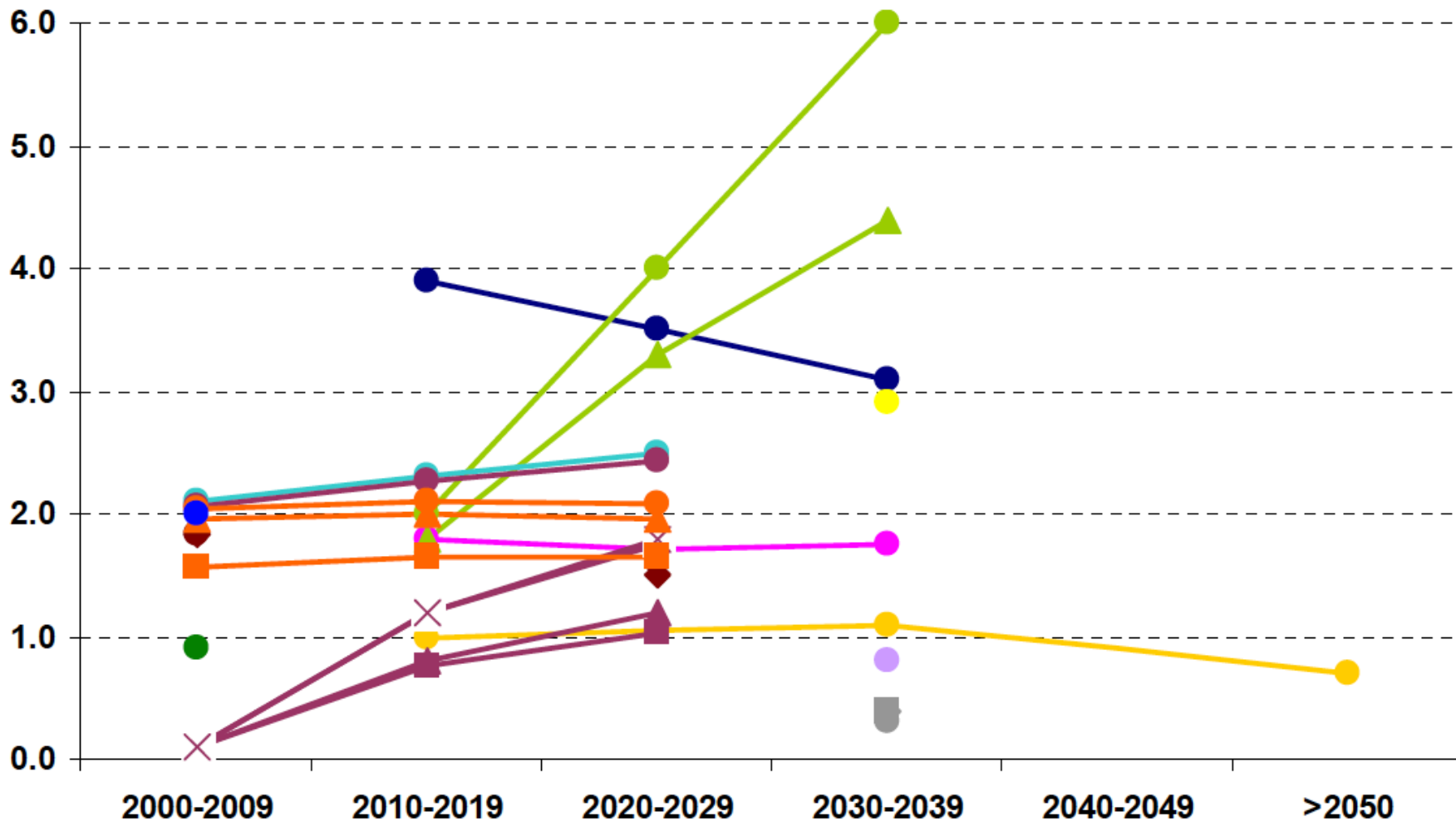
Biomass availability in Europe

According to the results of the Biomass Energy Europe (BEE) European project, the available estimates in various studies for biomass availability and potential are very widely scattered due to the framework of the surveys, and are therefore only of limited value as actual indicators of biomass potential (Koch et al. 2011).



Biomass potential

Agricultural residues, all studies [EJ/yr]



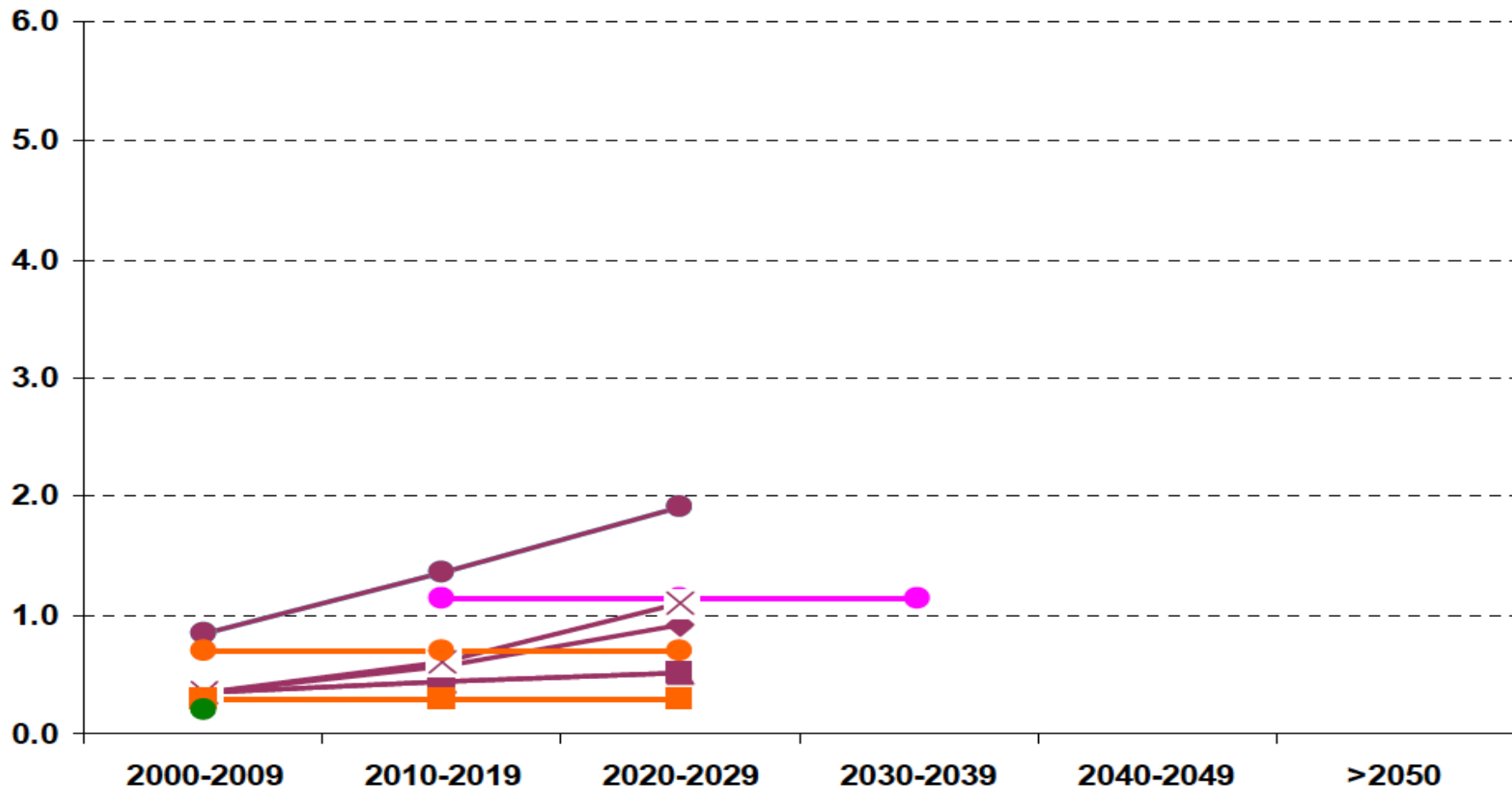
EJ = Exa-Joule (10^{18} Joule)

Rettenmaier et al. 2010 (BEE)



Biomass potential

Organic waste, all studies [EJ/yr]



EJ = Exa-Joule (10^{18} Joule)

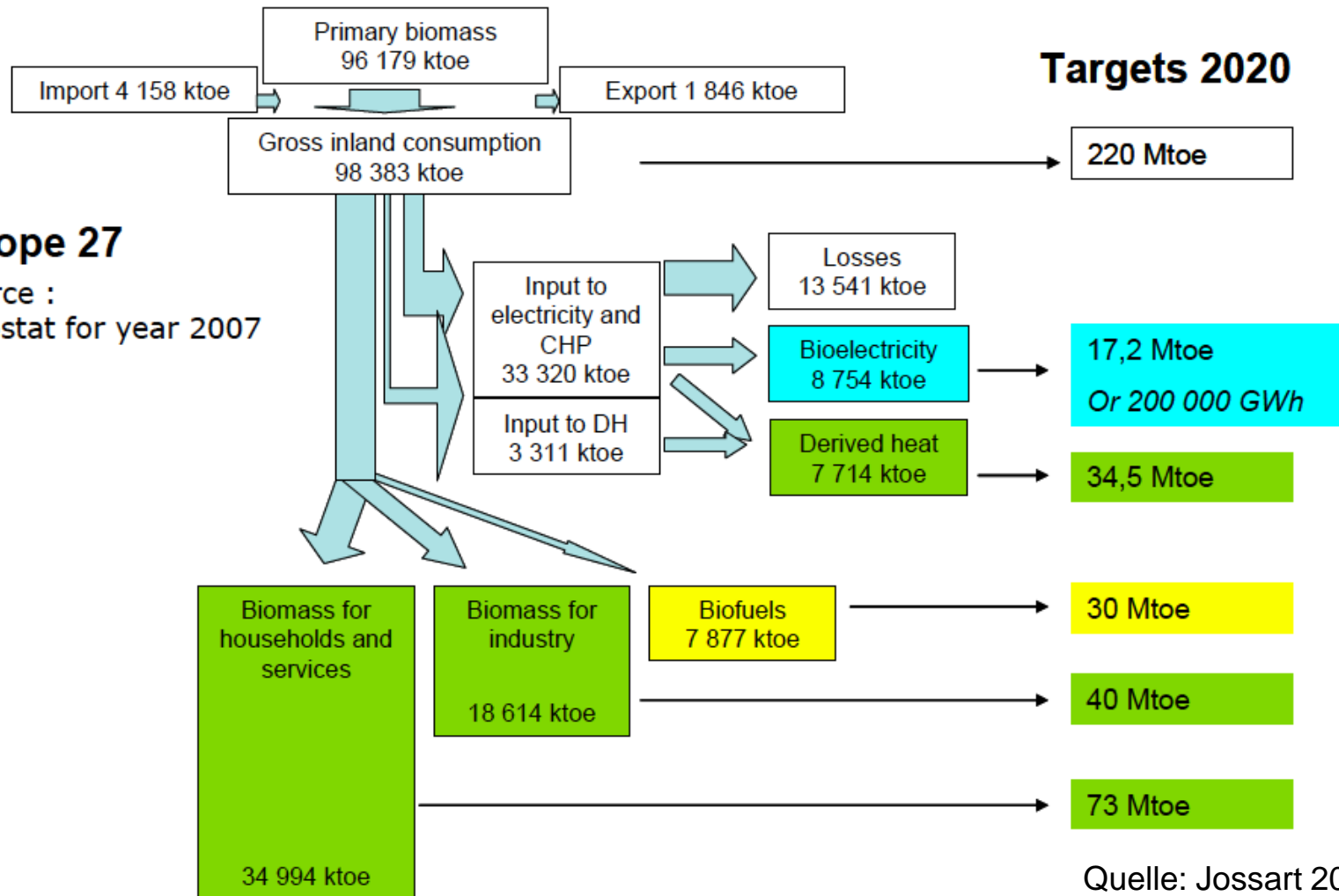
Rettenmaier et al. 2010 (BEE)



Agricultural Biomass in the EU and targets

Europe 27

Source :
Eurostat for year 2007



Quelle: Jossart 2009



Wood in the EU 2010

| Potential in M m ³ | 2010 | in % | 2010 | in % | Demand in M m ³ |
|-------------------------------|------------|--------------|------------|--------------|----------------------------|
| Stemwood C, ME | 362 | 36.4 | 196 | 23.8 | Sawmill industry |
| Stemwood NC, ME | 182 | 18.3 | 11 | 1.3 | Veneer plywood industry |
| Forest residues, ME | 118 | 11.9 | 143 | 17.3 | Pulp industry |
| Bark, ME | 24 | 2.4 | 92 | 11.1 | Panel industry |
| Landscape c. w. (USE) ME | 59 | 5.9 | 15 | 1.8 | Other material uses |
| Short rotation plantation | - | - | 21 | 2.5 | Producer solid wood fuels |
| Sawmill by products | 87 | 8.8 | 86 | 10.4 | Forest sector intern. use |
| Other industrial residues | 30 | 3.0 | 83 | 10.1 | Biomass power plants |
| Black liquor | 60 | 6.0 | 23 | 2.8 | Households (pellets) |
| Solid wood fuels | 21 | 2.1 | 155 | 18.8 | Households (other) |
| Post consumer wood | 52 | 5.2 | 0 | 0.0 | Liquid biofuels |
| Total | 994 | 100.0 | 825 | 100.0 | Total |



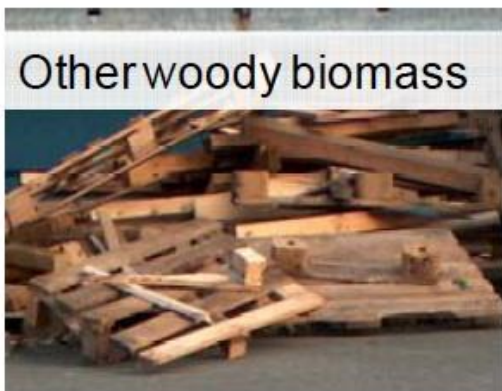
Wood in the EU 2010

685 M m³
331 M odt
5,973 PJ



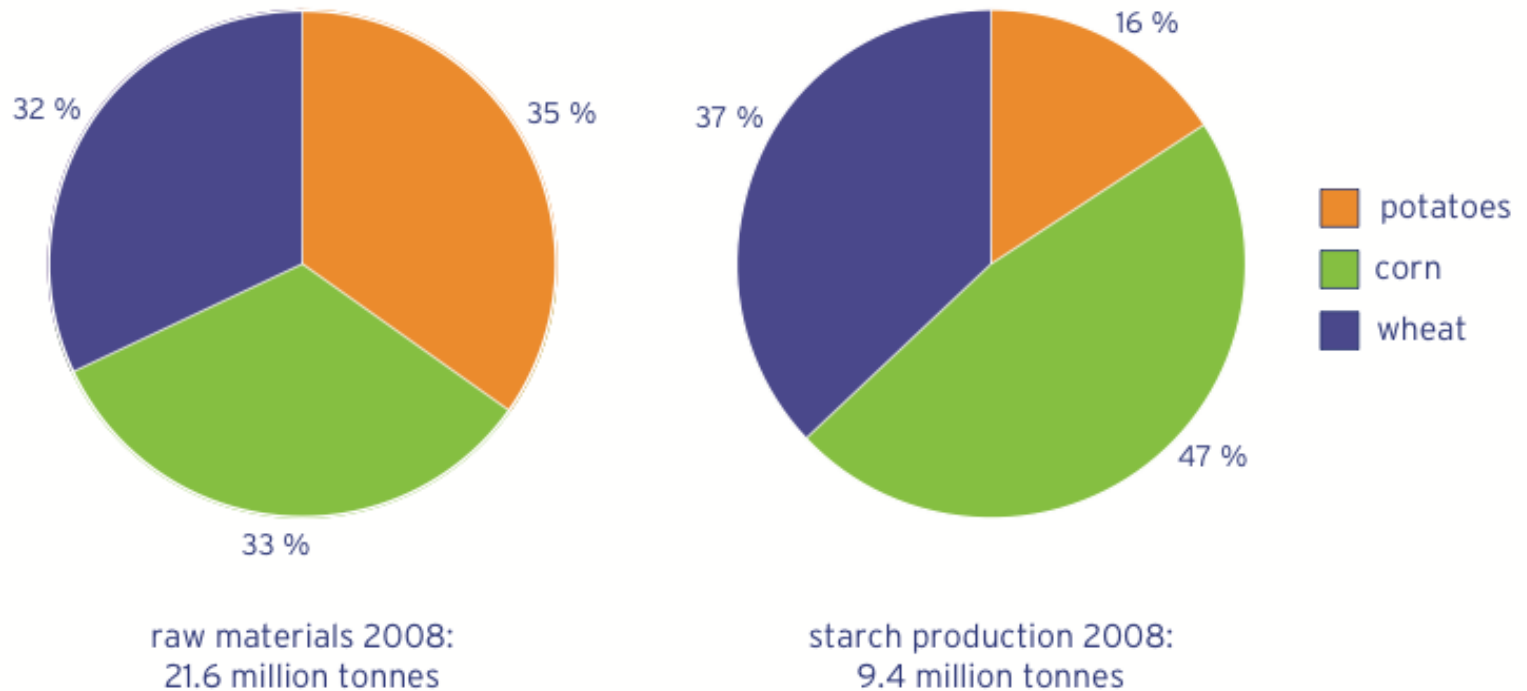
57 %
458 M m³
229 M odt
3,994 PJ

308 M m³
166 M odt
2,686 PJ



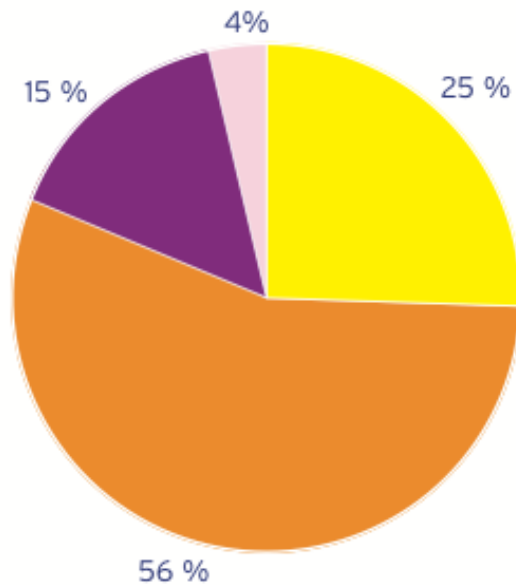
43 %
346 M m³
173 M odt
3,017 PJ

Percentage of different starch plants in agricultural production and in starch production in Europe 2008

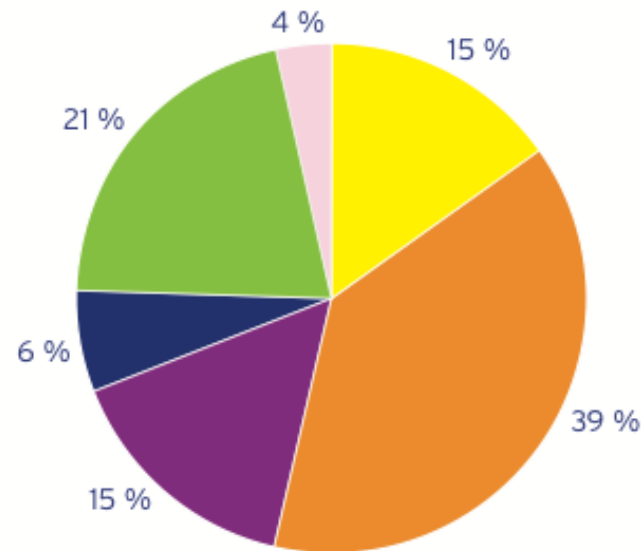


As for the sugar sector, roughly 17.5 million tonnes of refined sugar were produced in 2008, 98% of it used in the food industry. As a result, only about 350,000 tonnes were used in the non-food sector in 2008.

Percentage of different oil plants in agricultural production and utilization in Europe 2008



plant oil production 2008:
ca. 13 million tonnes

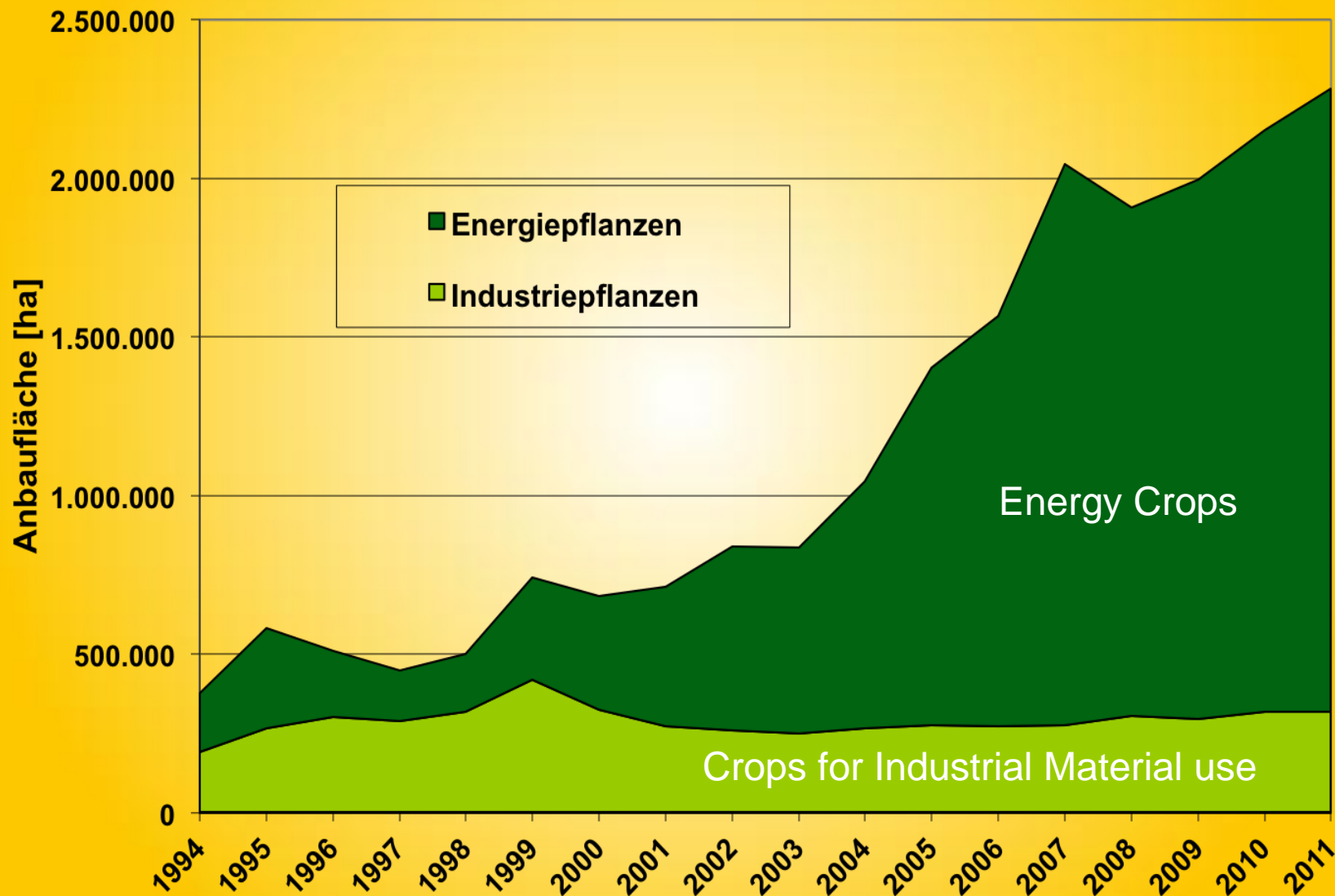


plant oil utilization 2008:
20.4 million tonnes

- soybean oil
- rapeseed oil
- sunflower oil
- laurine oils
- palm oil
- others



Energy and Industry Crops Cultivation in Germany

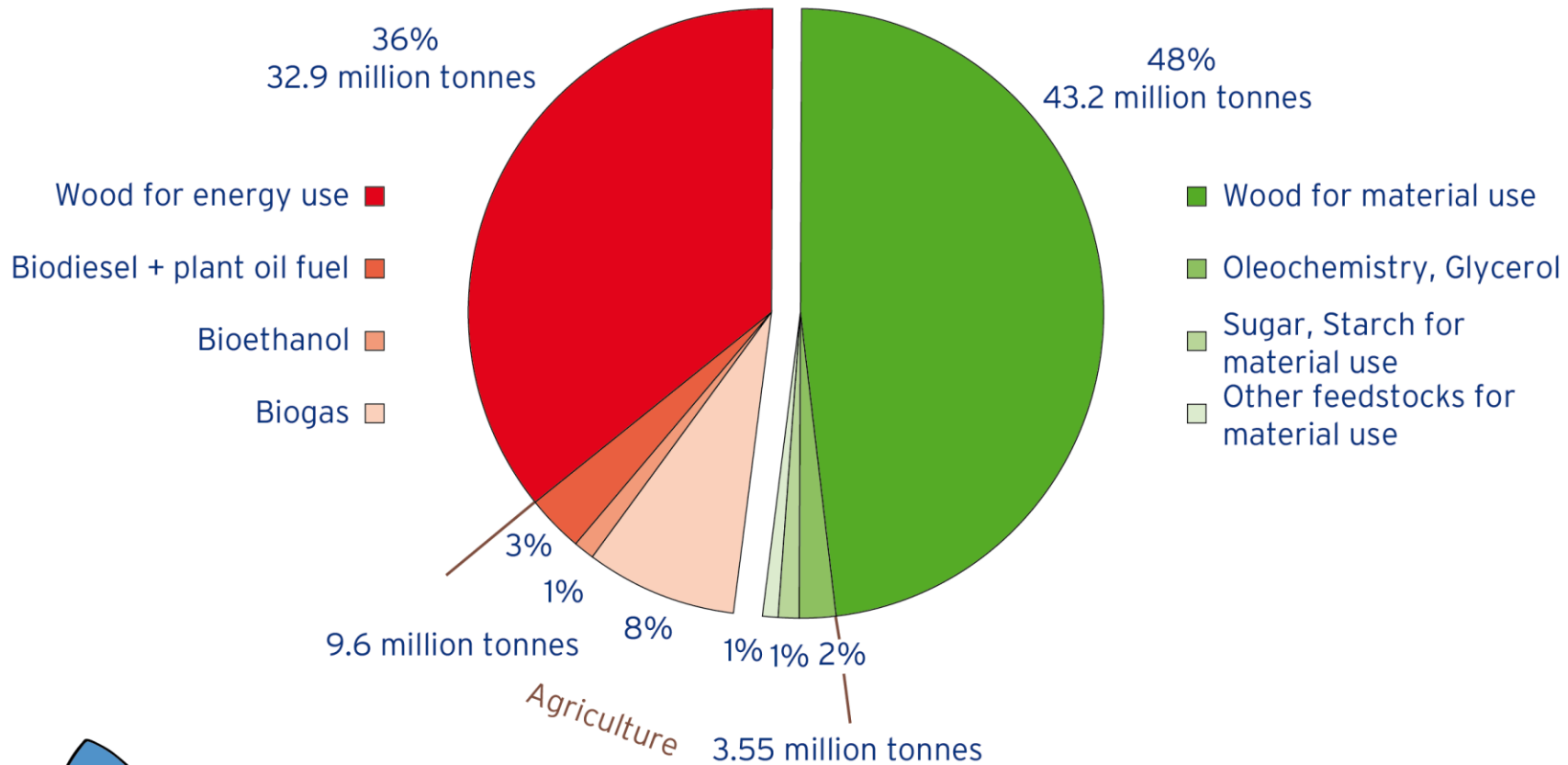


Use of renewable raw materials in Germany 2008

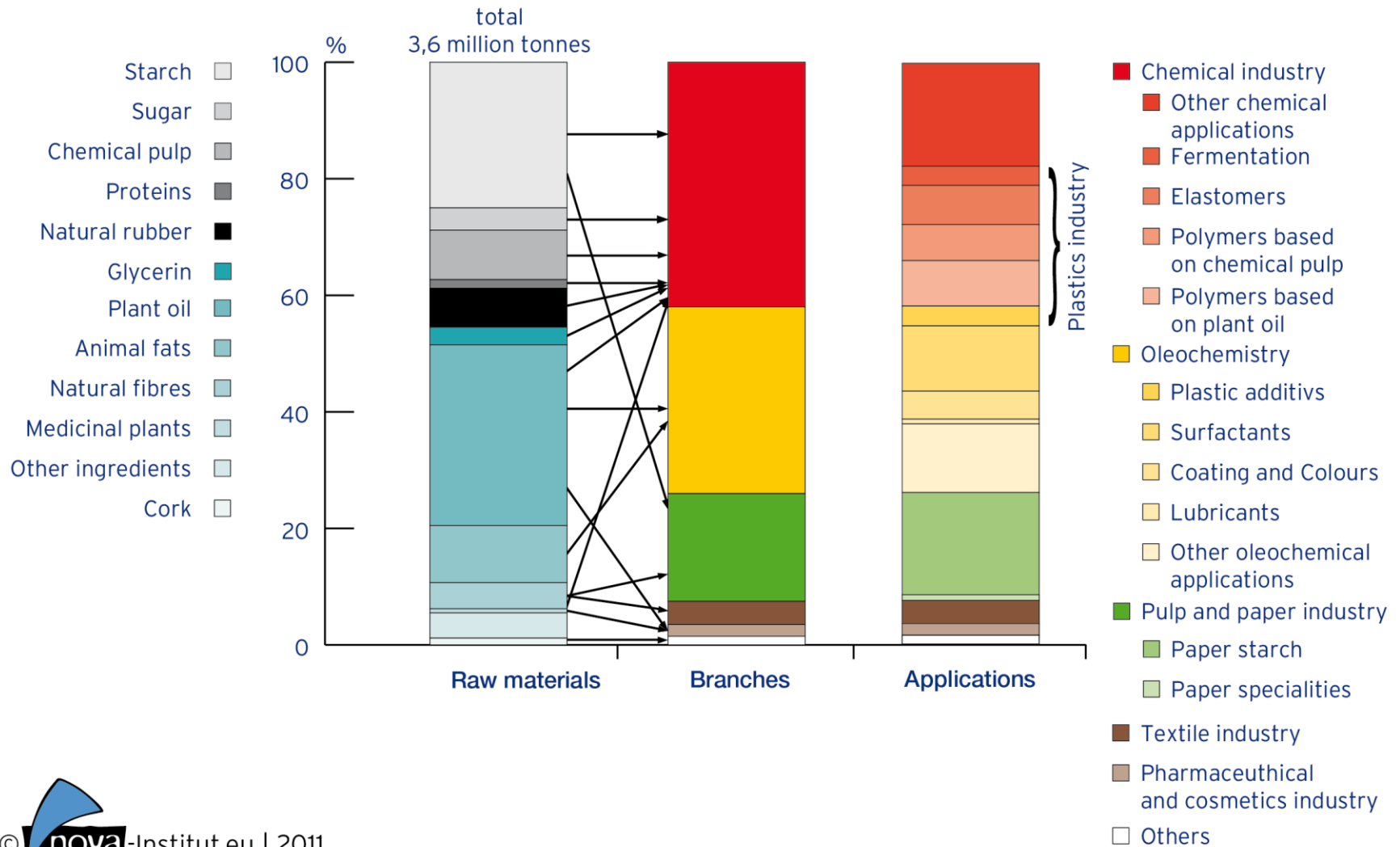
Total use: 89.3 million tonnes

Energy use: 42.5 million tonnes (48%)

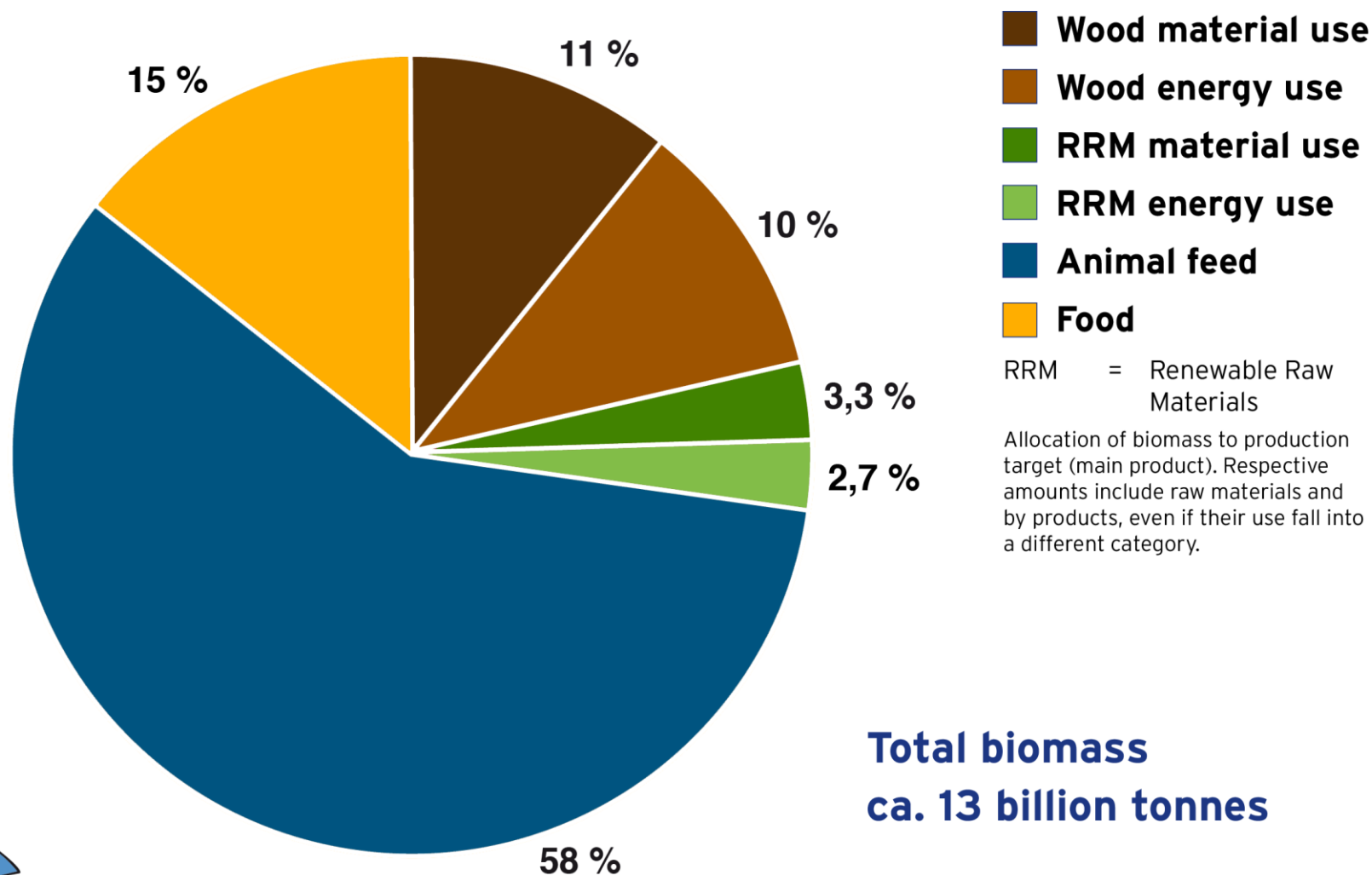
Material use: 46.8 million tonnes (52%)



Industrial material use of renewable raw materials in Germany 2008 (without wood)

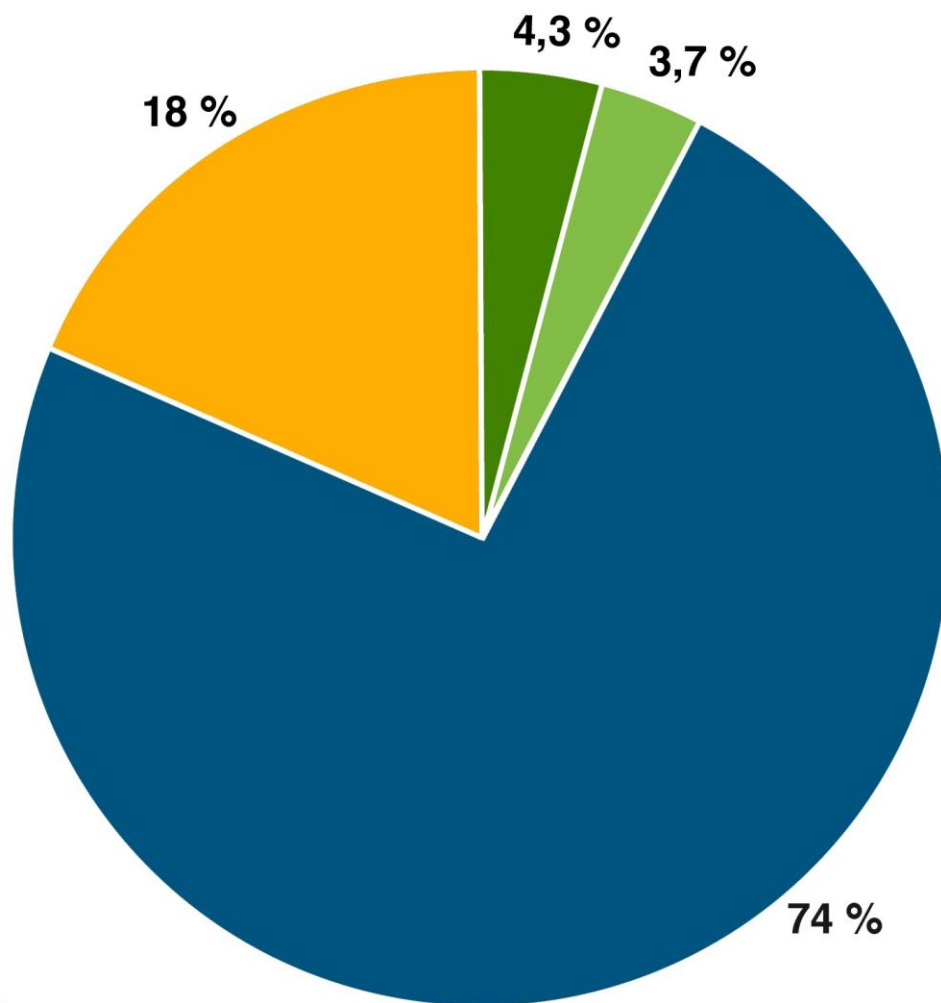


Use of harvested forestal and agricultural biomass worldwide (2008)



**Total biomass
ca. 13 billion tonnes**

Use of harvested agricultural biomass worldwide (2008)



- RRM material use
- RRM energy use
- Feed
- Food

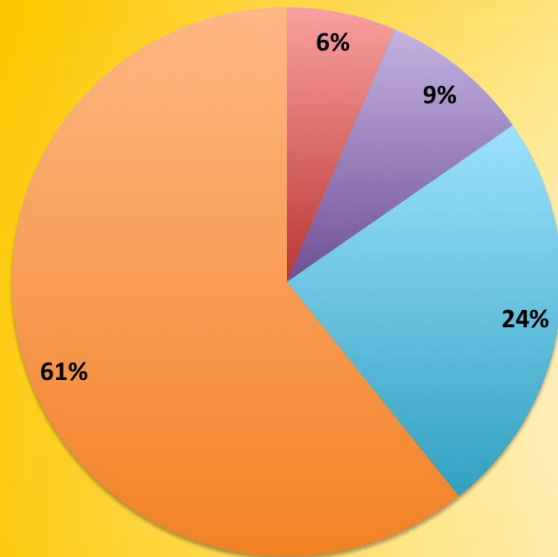
RRM = Renewable Raw Materials

Allocation of biomass to production target (main product). Respective amounts include raw materials and by products, even if their use fall into a different category.

**Total biomass
ca. 10 billion tons**



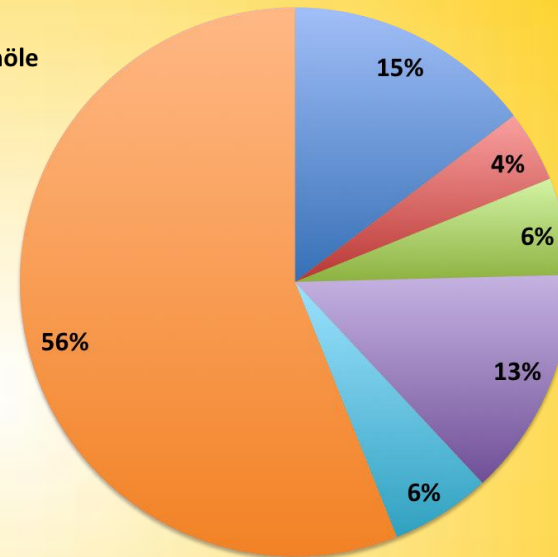
Energetic and material use



**Energetic use
(without wood)**

**Total ca. 147 Mio. t
(Wood 1.33 Mrd. t)**

- Bambus
- Pflanzenöle
- Zucker
- Stärke

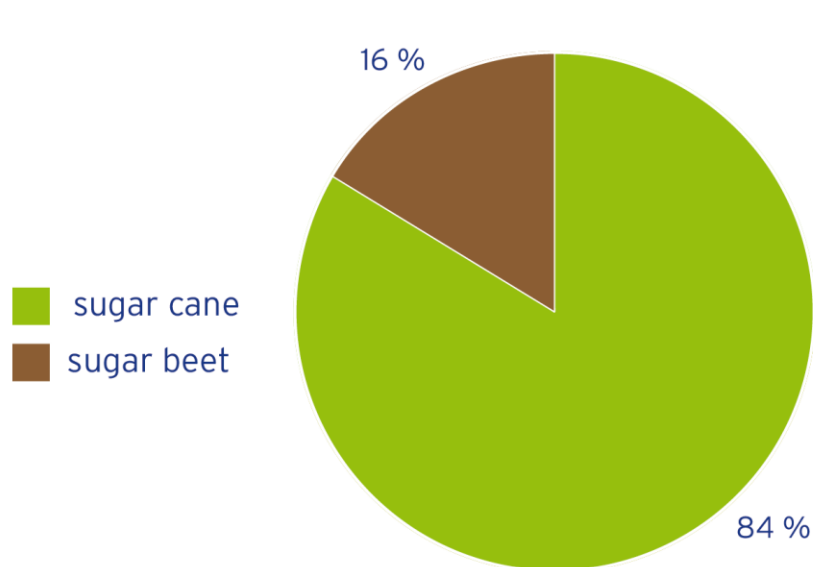


**Material use
(without wood)**

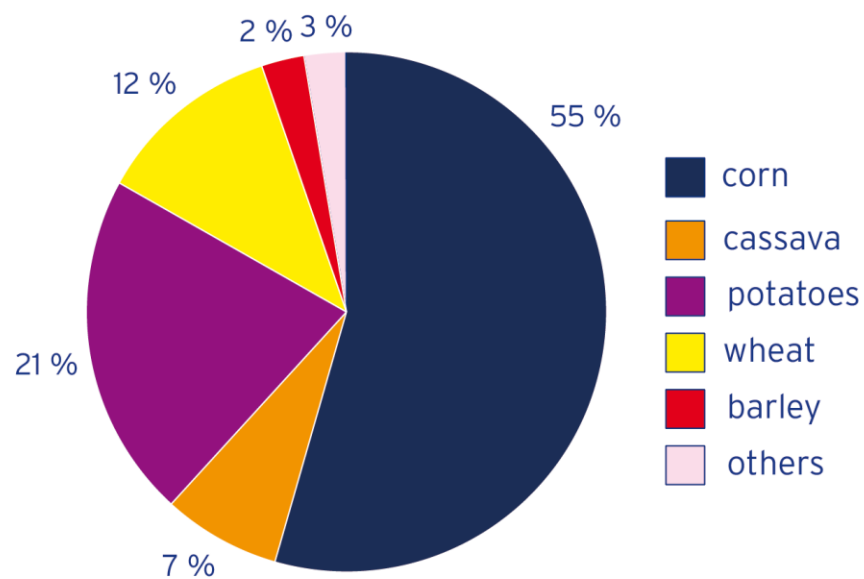
**Total ca. 175 Mio.
(Wood 1.44 Mrd. t)**

- Naturfasern
- Bambus
- Kautschuk
- Pflanzenöle
- Zucker
- Stärke

Use of sugar and starch in material use worldwide 2008

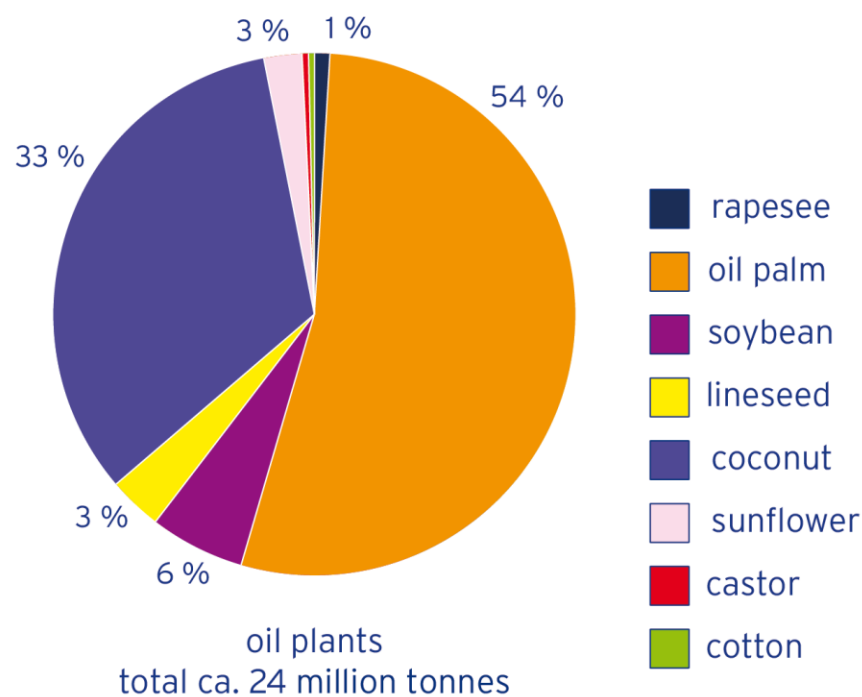
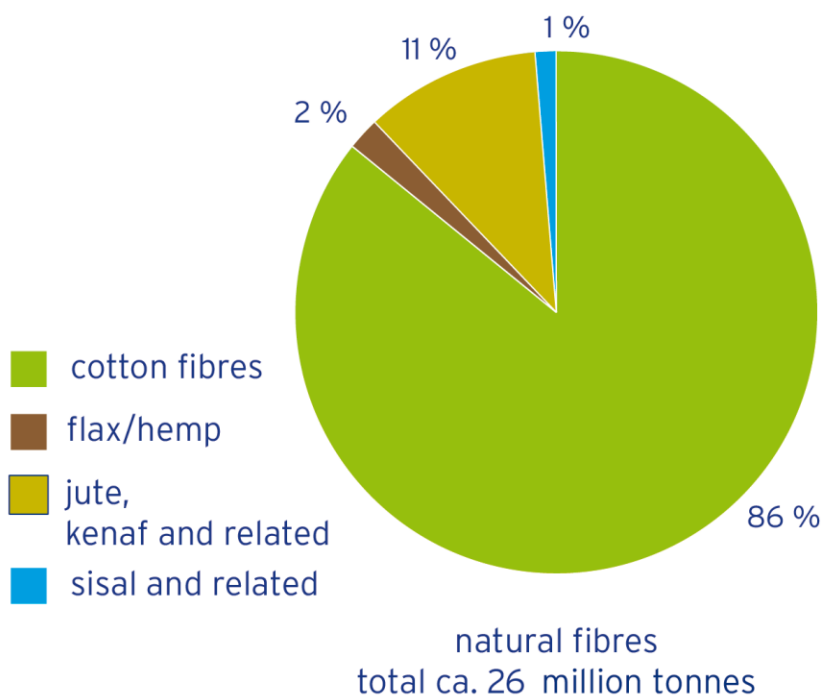


sugar
total ca. 10 million tonnes



starch
total ca. 100 million tonnes

Use of natural fibres and oil plants in material use worldwide 2008





Thank you for your attention!

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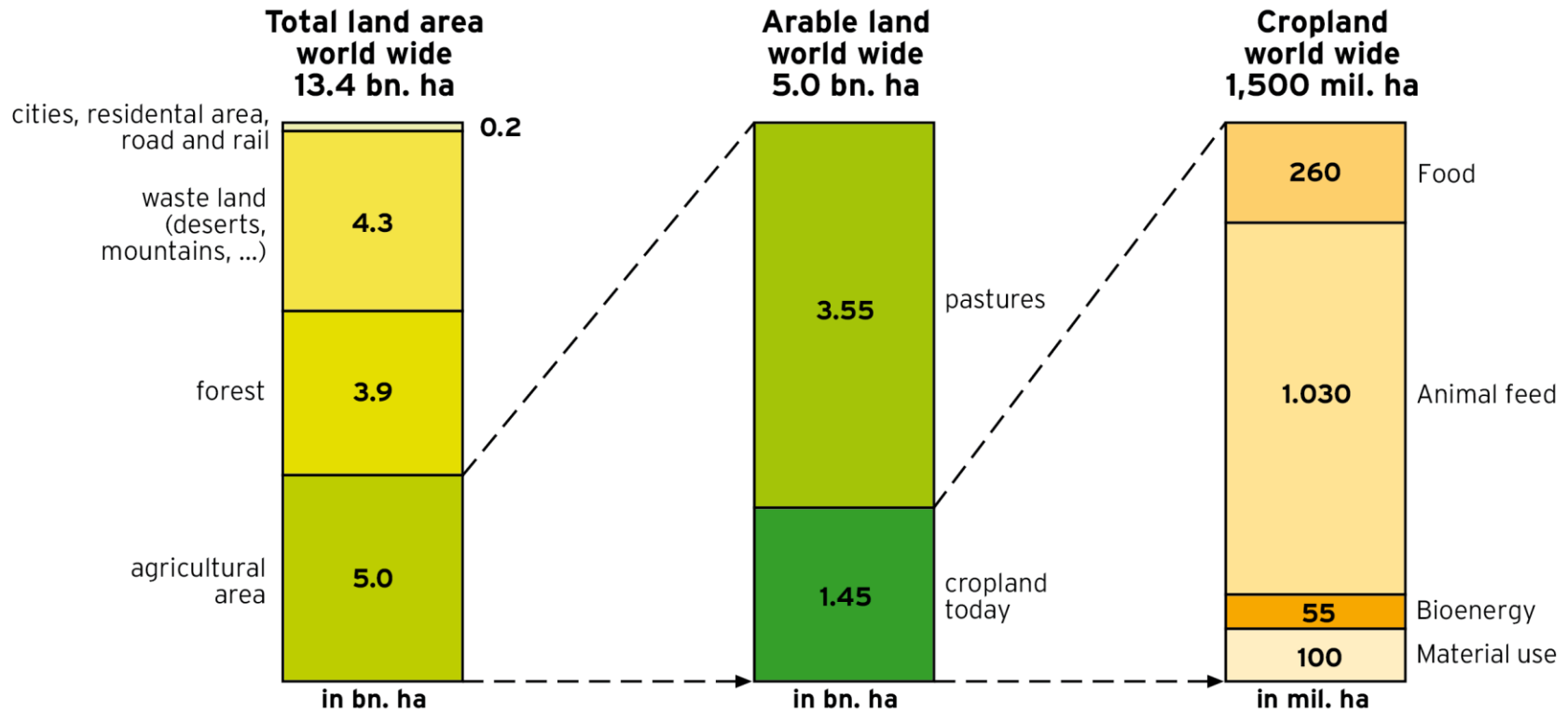
**For discussion
Prices, drivers, GHG**



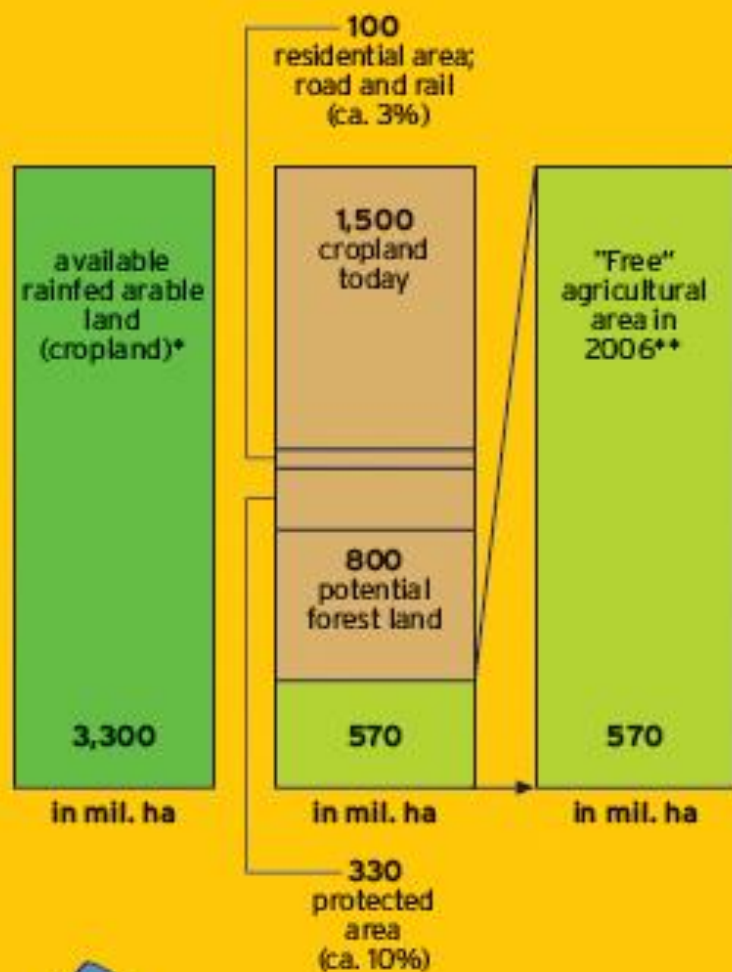
Food versus Non-Food crops for industry

- **The question of food versus non-food crops for industry is itself oversimplified and misleading.**
- **Question 1: Are there - in the EU, in the member state or in the region – free agricultural areas left, which are not necessary for food and feed, domestic use and export? If yes, continue:**
- **Question 2 (the real question): How can we use these free areas for industry with the highest resource efficiency and the highest climate protection?**
In many cases food crops will best fulfil these criteria (just because they are bred to produce maximum yields over many, many years).
- **Food crops for industry can also serve as an emergency reserve for food and feed supply – second generation lignocellulose cannot!**
- **So “No food crops for industry” can lead to a misallocation of agriculture resources. We need a comprehensive concept for feedstock for food, feed, industrial material use and bioenergy.**

Global land use for food production and renewable resources 2008



"Free" agricultural area in 2006 and the global demand of area in 2020



The global demand on land use in 2020:

- 1 increasing demand of food per capita due to an increase in purchasing power (more meat,...) **ca. 96 mil. ha**
 - 2 increasing demand of food due to population growth **ca. 64 mil. ha**
 - 3 residential area, road and rail **ca. 32 mil. ha**
 - 4 Biofuel in the most important Biofuel countries*** **ca. 18 mil. ha**
- Σ 210 mil. ha**



* FAO 2000 indicates a potential of 4.2 bn. ha

** De facto parts of the "Free" crop lands could be considerably disadvantageous in terms of natural resources or market access

*** The calculation is based on OECD-FAO 2007: it is assumed that most of the resources are from the demand region; yield increase of 1%/a, extrapolation of production from 2006 to 2020



Agricultural Feedstock worldwide – How to increase the production?

1. Increasing the yields

The tremendous potential for increasing yields in the developing countries is hindered by lack of technology and infrastructure unfavourable agricultural policies like no access to credits, an insufficient transmission of price incentives, poorly enforced land rights.

2. Expansion of arable land

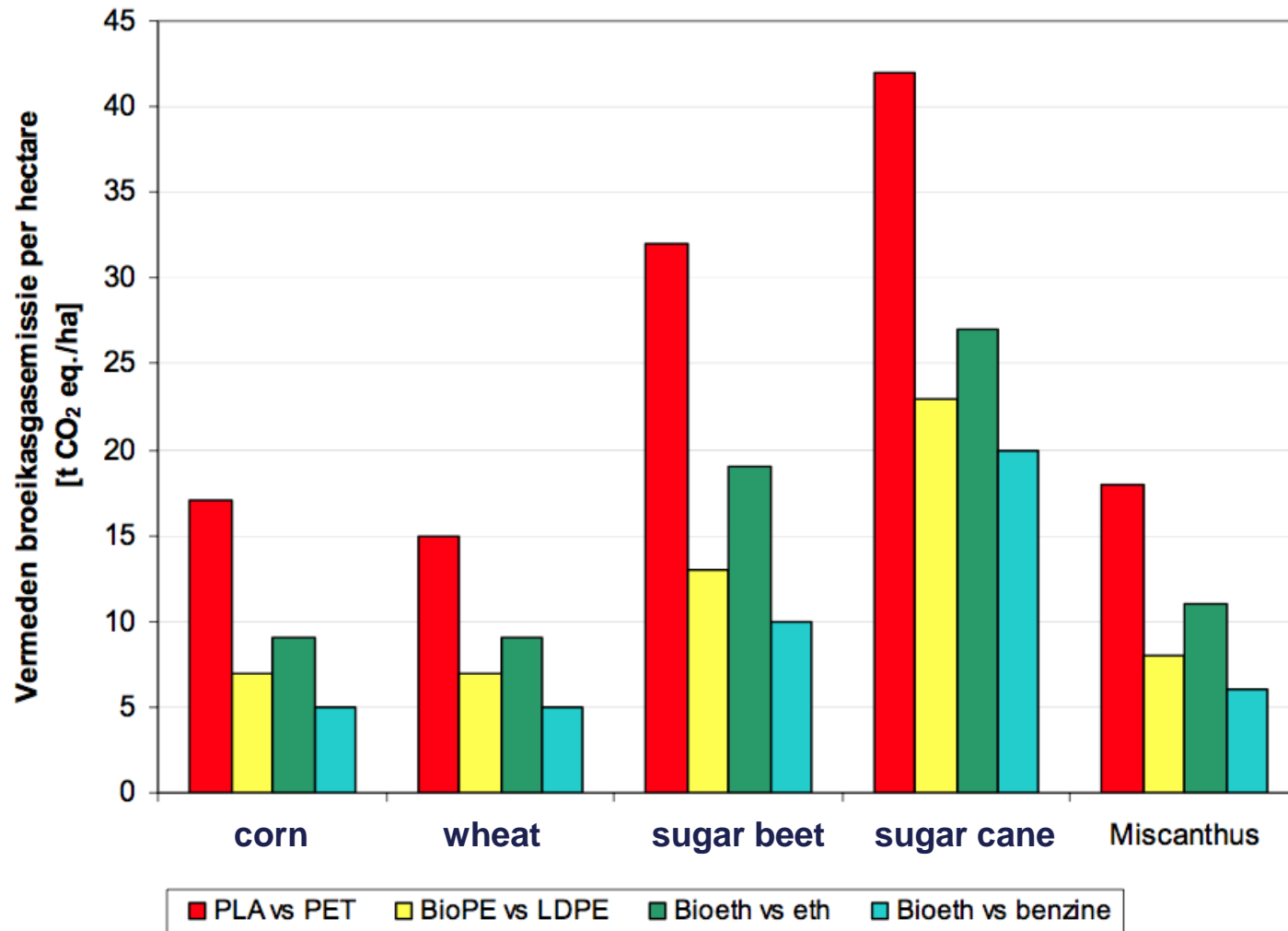
Some 0.6 (nova 2008) to 1.6 billion (FAO 2009) ha could be added to the current 1.4 billion ha of cropland (excluding forests, urban areas, protected areas).

The solution for 1 & 2: Political reforms, investment in agro-technologies

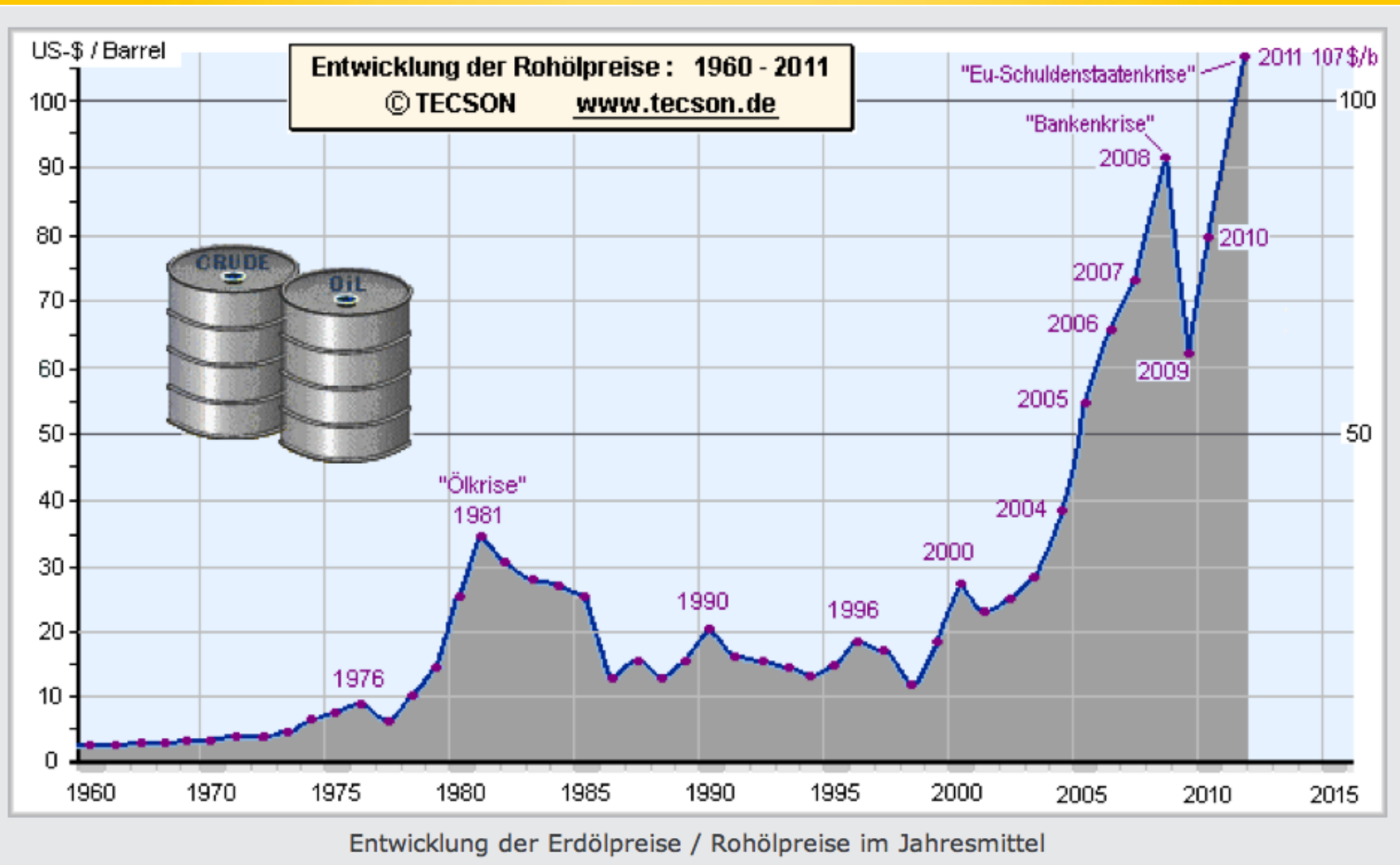
3. GMO (less important)



Avoided GHG Emission per ha



Sources: Bos et al. 2011





nova-indices

January 1980 = 100 %

All raw materials are equally weighted in all indices

nova-Index 18

- Beef
- Cocoa
- Coffee
- Copper
- Cotton
- Crude Oil
- Gold
- Heating oil
- Maize
- Natural gas
- Orange juice
- Platinum

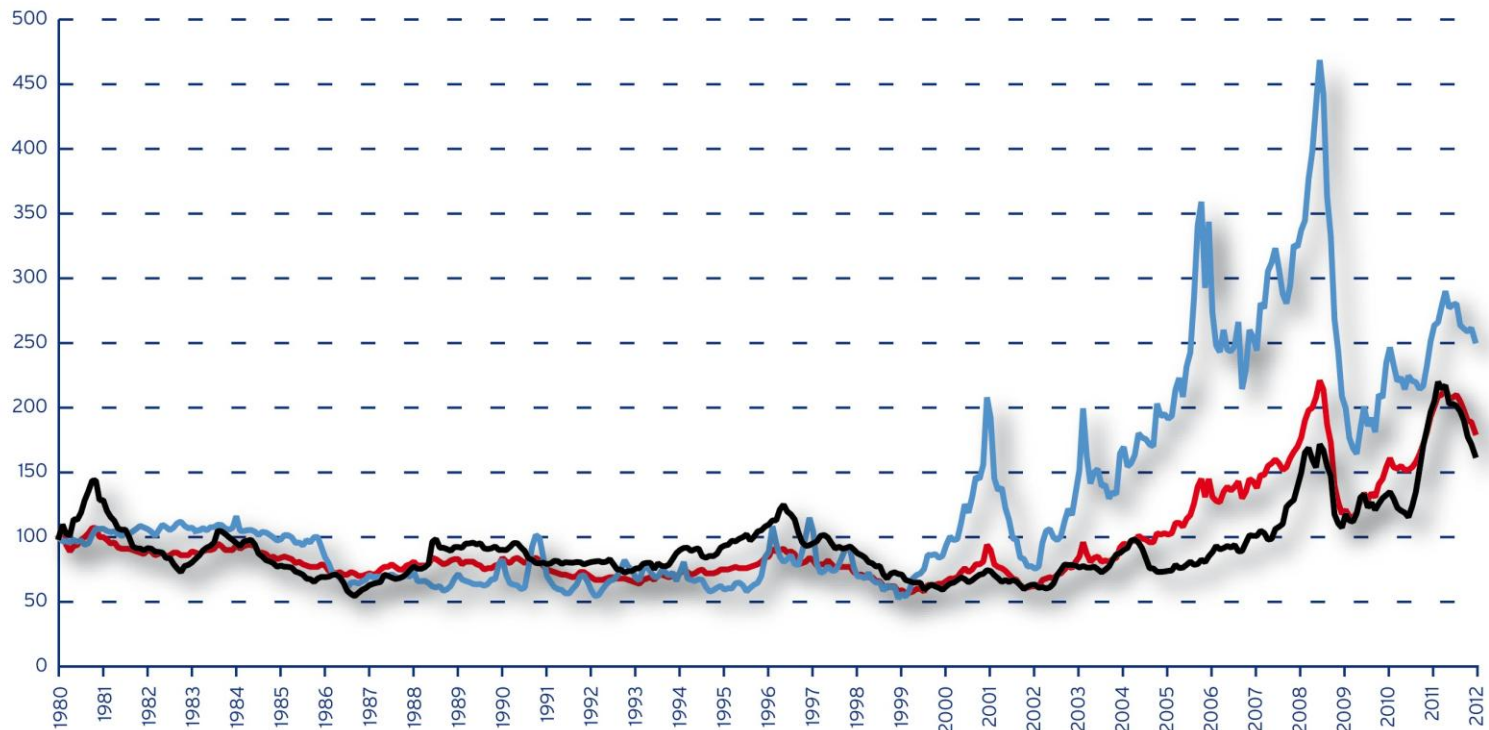
- Pork
- Silver
- Soybeans
- Sugar
- Uranium
- Wheat

nova-Index Energy

- Crude oil
- Heating oil
- Natural gas
- Uranium

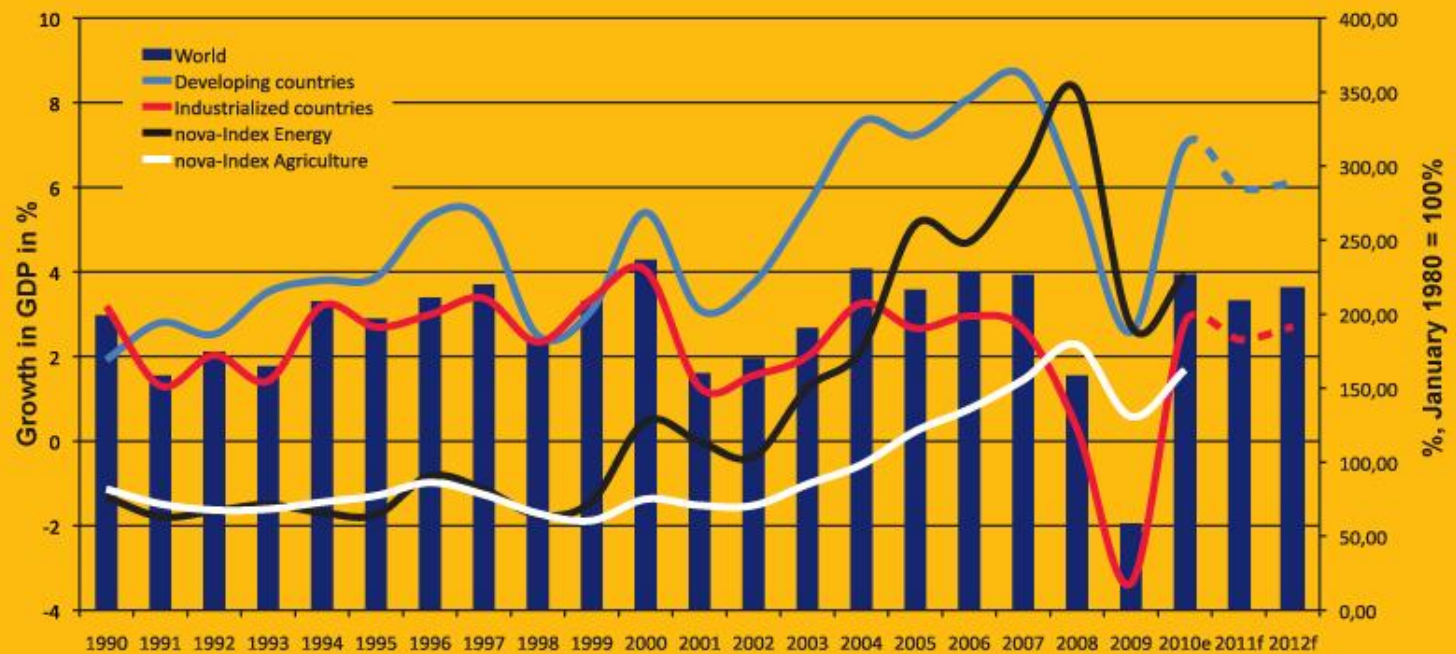
nova-Index Agriculture

- Cotton
- Maize
- Soybeans
- Sugar
- Wheat





Growth in GDP in % p.a.





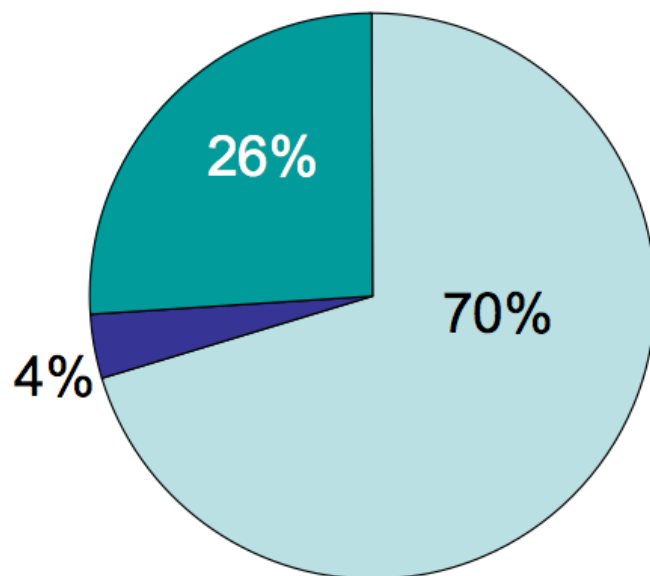
Drivers of the price development

- **The price peaks in 2008/2009 were mainly driven by the demand of the developing countries (China, India, Brazil, Russia with raw material intensive industries), strengthened by speculation.**
- **The prices of agricultural raw materials are mainly driven by supply.**
- **The prices of crude oil are mainly driven by demand (the supply could not really be increased).**
- **The price levels in 2012 will mainly depend on the GDP in the developing countries. Further increases are expected, whether the peaks will reach or exceed the peaks in 2008/2009 is a question of market regulation and speculation.**

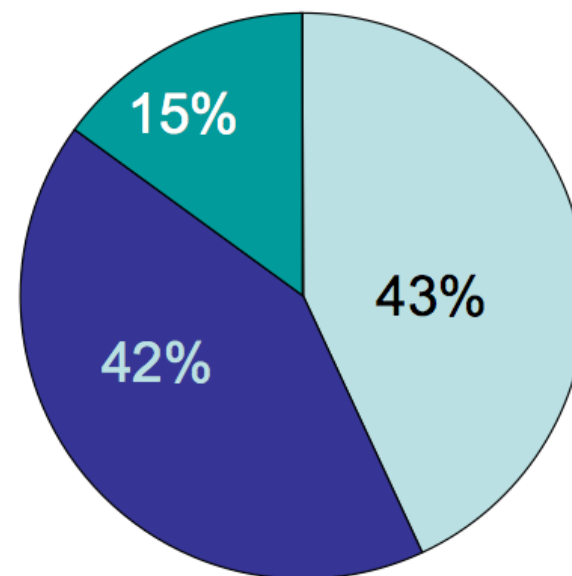


A Lesson from Petroleum Refineries

Petroleum End-uses



Revenues



- Transportation Fuels
- Chemicals, Plastics, Rubber
- Other Fuels and Products

Source: T. Werpy,
2009 BioWorld Conference



Biomass



Value added / Employment



green: Industrial Material Use
red: Bioenergy / Biofuels

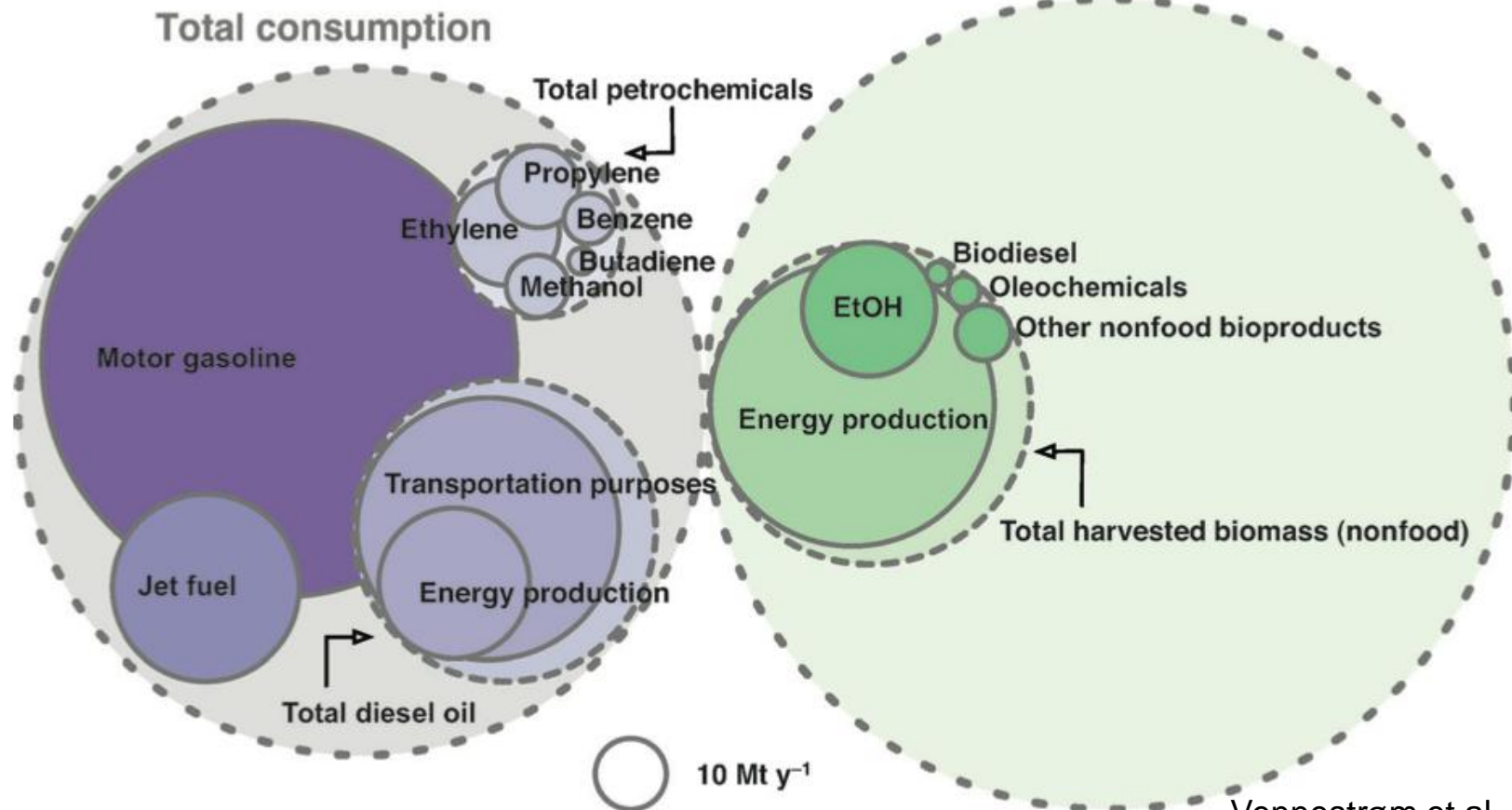


The Raw Material Switch

U.S. crude oil consumption

U.S. biomass consumption

Potential harvested biomass



Vennestrøm et al. 2011



Why bio-based products?

- **Green materials** – environmental advantages (CO₂ saving) and positive marketing image
- **Innovation:** EU “Innovation Union”, Lead Markets Initiative (LMI) for bio-based products (DG Enterprise)
- **Avoiding health risks** – no or green plasticizer, no “great pacific garbage patch” (as from fossil based plastics – except Bio-PP/PE)
- **Interesting material properties** – for example biodegradable, but also other specific properties like lightweight, special haptics, barrier properties
- **Feedstock diversification** – less depending on mineral oil and less depending on oil price
- **Saving finite resources** – by using renewable feedstock
- **Rural development** – more added value and jobs in the processing line



Main Drivers

- **Support of Policy** – US: Public procurement, Japan: Quotas, EU: Lead Market Initiative, Targets? Quotas? (more details are discussed later); many countries ban non-biodegradable plastic bags.
- **Customers** – are interested in more sustainable materials and products; bio-based materials and products have (still) the image to be a sustainable option
- **Multinational companies** – using bio-based materials and products because of positive marketing effects (“sustainable company”); because of limited supply of bio-based materials multinational companies often try to get exclusive access.
And: Resource diversification!
- **SME** – realising more and more bio-based solutions for niche applications, some could develop to mainstream markets (like in food packaging)